



A-Series Mold Base Catalog No. _____	Retainer Set Catalog No. _____
B-Series Mold Base Catalog No. _____	Mold Plate Catalog No. _____
Type of Steel: DME No. _____	Top Clamp Plate 7/8"
"C" Riser Height: Standard _____	1 3/8"
Special (specify size) _____	Locating Ring Catalog No. _____
"M" Leader Pin Length: Standard _____	Sprue Bushing Catalog No. _____
Other (specify length) _____	"O" _____
Clearance Required in Housing _____	"R" _____
	Nickel plate all plates(quote as separate item)

**Mold Base Machining Information**

**"A" Side Insulator Plate Required**

Machined Complete

Special Instructions \_\_\_\_\_

**"A" Side Clamp Plate**

Machined Complete (Pickets, Screws, Water Lines, etc.)

DME Specified Locations on Standard Holes

Revised Locations on Standard Holes

Supply Sprue Bushing

Supply Locating Ring (note screw hole locations on print)

Special Instructions \_\_\_\_\_

Exceptions \_\_\_\_\_

**"A" Plate**

Machined Complete (Pockets, Screws, Water Lines, etc.)

DME Specified Locations on Standard Holes

Revised Locations on Standard Holes

Parting Line Lock Pockets & Screws Holes. (no hardware)

Special Instructions \_\_\_\_\_

Exceptions \_\_\_\_\_

**"B" Plate**

Machined Complete (Pockets, Screws, Water Lines, etc.)

DME Specified Locations on Standard Holes

Revised Locations on Standard Holes

Parting Line Lock Pockets & Screw Holes. (no hardware)

Special Instructions \_\_\_\_\_

Exceptions \_\_\_\_\_

\_\_\_\_\_

**"B" Side Insulator Plate Required**

Machined Complete

Special Instructions \_\_\_\_\_

**“Support Plate”**

Machined Complete (Pockets, Screws, Water Lines, etc.)

DME Specified Locations on Standard Holes

Revised Locations on Standard Holes

1/32 Clearance on Ejector Pin Diameters

Special Instructions \_\_\_\_\_

Exceptions \_\_\_\_\_

**“Ejector Plates”**

Machined Complete (Pockets, Screws, Water Lines, etc.)

DME Specified Locations on Standard Holes

Revised Locations on Standard Holes

1/32 Clearance on Ejector Pin Diameters

1/18 Clearance on Support Pillars Diameter

Added Rest Buttons

½-13 Taped Holes for Positive K.O. Return

Guided Ejector Hardware supplied & installed

Special Instructions \_\_\_\_\_

Exceptions \_\_\_\_\_

**“U Frame”**

Machined Complete (Pockets, Screws, Water Lines, etc.)

DME Specified Locations on Standard Holes

Revised Locations on Standard Holes

1/32 Clearance on Ejector Pin Diameters

1/18 Clearance on Support Pillars Diameter

Support Pillars Supplied & Installed (+.002-.000 standoff)

Special Instructions \_\_\_\_\_

Exceptions \_\_\_\_\_

**Pry Bar Slots**

“A” Side Clamp Plate

“A” Plate

“B” Plate

Support Plate

U-Frame

Ejector Plates

**Omit the Following Holes & Parts**

Leader Pins & Bushings

Return Pins

Center Holes

Sprue Puller Pin

Sprue Bushing

Locating Ring

Edges of all plates chamfered

**DELIVERY INFORMATION:** \_\_\_\_\_

**Relocate the Following**

Center Holes \_\_\_\_\_

Leader Pins & Bushings \_\_\_\_\_

Return Pins \_\_\_\_\_

Assembly Screws \_\_\_\_\_